

Technical drawing of a mechanical part, likely a bearing housing, showing a cross-section and a side view.

Dimensions and Tolerances:

- Outer diameter: $\phi 408$
- Inner diameter (top): $\phi 372 \pm 0.30$
- Inner diameter (middle): $\phi 258 \pm 0.30$
- Inner diameter (bottom): $\phi 222$
- Inner diameter (bottom): $\phi 190^{+0.30}_0$
- Inner diameter (bottom): $\phi 200$
- Inner diameter (bottom): $\phi 314.5$
- Length (top): 1.25
- Length (middle): 32
- Length (middle): $40^{0}_{-0.15}$
- Length (bottom): 50 ± 0.6
- Angle (top): $3 \times 45^\circ$
- Angle (bottom): $1.5 \times 45^\circ$

Surface Texture Symbols:

- Top surface: 0.02 A
- Bottom surface: 0.02 B

Section Line A-A

Dimensions and Tolerances (Side View):

- Length: 68
- Inner diameter (bottom): $\phi 190^{+0.30}_0$
- Length (bottom): 02
- Length (bottom): 58
- Length (bottom): 04
- Length (bottom): 01
- Length (bottom): 68
- Length (bottom): 06
- Length (bottom): 19
- Length (bottom): 79

Technical Requirements:

技术要求:

1. 轴向游隙值 最小 0.05, 最大 0.12 ;
2. 零件整体材质要求 HB229-269, 滚道表面高频 HRC56-62

描	图
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旧底图总号	
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签字	日期

精密轴承制造			
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共 5页		第 1页	
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